

split ship Feb. 4

DUPLICATE  
can't find second  
split



Work Order ID: 96053-2

January (S) 1 96-50 56 447

split  
2

\*96053\*

Accept

\*N9000040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Item ID: D3705-011

Revision ID: 1/R OK 13/1/18

Item Name: Instrument Panel Assembly

Start Date: 1-18-13 Start Qty: 2.00

\*2\*

Required Date: 2-01-13 Req'd Qty: 2.00

\*2\*

Cost Item ID:

Customer:

Reference:

Approvals: Process Plan: MLE

Date: 13-01-18

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID:

Operation

Work Center ID:

Description

Set Up:

Tool ID

Tool #

Plan

Accept

Reject

Reject

Insp.

Draw Nbr

Revision Nbr

Run Hours

Code

Qty

Qty

Number

Stamp

D3705

1

100

\*100\*

Small Fab

Small Fab

Memo

Small Fab

1 Assemble parts as per dwg D3704

FF  
13-02-20

110

10-2 Inspect part, completeness to step on W/O

\*110\*

QC

Memo

Quality Control

133.19

120

Identify as per dwg & Stock Location

\*120\*

Packaging

Memo

Packaging

194.19

194

1x SP 13-3-21

Work Order ID 96053

Item ID: 102705-001

Revision ID: 1 R

Item Name: Investment Panel 30x20mm

Start Date: 11/8/13 Start Qty: 2.00

Required Date: 2/1/15 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID: Work Center ID

Operation Description

QC: 13-3-21

Run Hours

Set Up

Tool ID

Tool # Plan

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

\*96053\*

\*N900040100\*

Setup Start Stop \*NS1\*  
\*NS2\*

Customer:

Customer:

13-3-21

13/2/2013

13/3/22



# Picklist Print

Page 1

Work Order ID: 000000

Parent Item: D3705-041

Parent Item Name: Instrument Panel Assembly

\*96053\*

\*D3705-041\*

Start Date: 1/18/13

Required Date: 2/01/13

Start Qty: 2.00

Required Qty: 2.00

## Comments:

IPP Rev A new issue 08-05-10 DDI verified by ag  
 IPP Rev B new issue rev C as per dsg DDI verified by ag  
 IPP Rev C 09-04-18 rivet chip DDI verified by ag  
 DDD 21 washer chip per NCR 10-017 DDI verified by ag  
 IPP Rev E as per dwg Rev D DDI 10-04-27 verified by FE  
 12-12-05 REV PLT DDI VERIFIED BY  
 AS PLR DWG REV A DDI VERIFIED BY

Component Item ID Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
--------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3335-1

\*D3335-1\*

Short Spring

D3705-041

\*D3705-043\*

Instrument Panel Weldment

D3705-5

\*D3705-5\*

Access Panel

Manufactured

No

100

Each

0.0000

1

2

\*\*

2

FF 13-02-21

Manufactured

No

100

Each

0.0000

1

2

\*\*

2

FF 13-02-21

Manufactured

No

100

Each

0.0000

1

2

\*\*

2

FF 13-02-21

Location

Loc Qty

Loc Code

SHIP

95132

0

34825

0

90127

2

2

D3706-041

\*D3706-041\*

Back Bracket Assembly

D3706-5

\*D3706-5\*

Pin

Manufactured

No

100

Each

0.0000

1

2

\*\*

95729

FF 13-02-21

Manufactured

No

100

Each

0.0000

1

2

\*\*

2

FF 13-02-21

Location

Loc Qty

Loc Code

SHIP

56014

3

56014

3

2

2



# Picklist Print

Page 2

Work Order ID: 96053

Parent Item: D3705-041

Parent Item Name: D3705-041 Assembly

\*96053\*

\*D3705-041\*

Start Date: 1/18/13

Required Date: 2/01/13

Start Qty: 2.00

Required Qty: 2.00

Item:

Manufactured: No

100 Each

2.00

\*D3707-3\*

Manufacture Part

\*\*

FF 13-02-21

Location

ST103 96053  
50015

Loc Qty

Loc Code

4

Item:

Purchased: No

100 Each

1.50

\*AN3-3A\*

Roll

\*\*

FF 13-02-21

Location

SL350  
123352  
123831  
124221

Loc Qty

Loc Code

4

AN526C1032R6

Purchased: No

100 Each

725

\*AN526C1032R6\*

Screw

\*\*

FF 13-02-21

Location

SL346  
1802

Loc Qty

Loc Code

0

AN960.1D516

AN51140105031

Purchased: No

100 Each

2.00

\*AN960.1D516\*

Washer

\*\*

FF 13-02-21

Location

SL301 122452  
1000050

Loc Qty

Loc Code

2

January-18-13 10:00:00 PM

Shop Packet Print

Page 2









# Picklist Print

Report Date: 12/18/13 10:00 AM

Work Order ID: 1000000000

Parent Item: 1000000000

Parent Item Name: 1000000000

NAS1149D03321

Purchased

\*NAS1149D03321\*

Notes

\*96053\*  
\*D3705-041\*

Location

12001

12001

SL201

12001

Location

12001

12001

SL201

12001

Log Only

\*\*

Start Date: 1/18/13

Start Date: 1/18/13

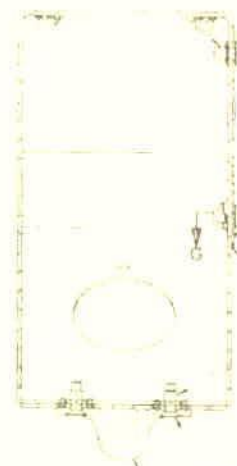
Required Date: 2/01/13

Required Qty: 2.00

13-02-21

January-18-13 10:00 AM

Shop Packet Print



SECTION G-G / 4

Technical drawing showing a cross-section of a mechanical assembly. The drawing includes the following labels:

- WASHER
- MS171490
- SPRING SLOTTED TENSION PIN
- D3706-S
- PIN
- DETAIL B
- SCALE 2X

The drawing shows a cylindrical component with a slotted section, likely a pin, passing through a washer. The washer is labeled 'WASHER' and 'MS171490'. The pin is labeled 'SPRING SLOTTED TENSION PIN' and 'D3706-S PIN'. The drawing is a detail view, labeled 'DETAIL B' and 'SCALE 2X'.

RELEAS  
2013-01-14

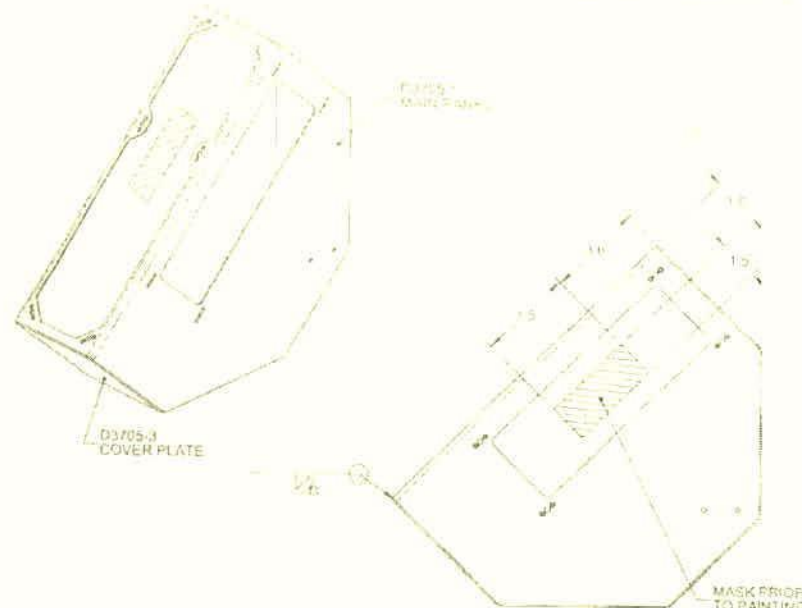
[illegible]

REV	DESCRIPTION	BY	DATE
DESIGN	<b>DART AEROSPACE LTD</b>		
DRAWN	<b>WILKESBURY ONTARIO, CANADA</b>		
CHECKED	DRAWING NO		REV
INFO APPR	<b>D3705</b>		SHEET 1 OF
APPROVED	TITLE		SCALE
DE APPR	<b>INSTRUMENT PANEL ASS'Y</b>		NT
DATE	COPYRIGHT © 2000 BY DART AEROSPACE LTD		
12 11 30	<small>           No part of this drawing may be reproduced or transmitted in any form or by any means electronic or mechanical, including photocopying, recording, or by any information storage and retrieval system, without permission in writing from DART AEROSPACE LTD.         </small>		

96053 ML3  
13.01-18



96053



D3705-043 INSTRUMENT PANEL WELDMENT

ITEM	QTY	P/N	DESCRIPTION
1	1	D3705-043	INSTRUMENT PANEL WELDMENT
2	1	D3705-3	COVER PLATE

D3705-043 NOTES

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT BLACK (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 3.20 lbs
- 8) WELDING: PER DART QSI 061

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		CRAWING NO.	REV. E
MFG APPR		D3705	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR		INSTRUMENT PANEL ASS'Y	NTS
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RELEASED  
2013-01-14



RELEASED  
2013-01-16

1) MATERIAL: 1/2" (OR 5001102) A: UNIFORM SHEET, 0.080 THICK  
PER AMS-QQ-A-250-11 OR AMS-4025 DR AMS 4027  
(REF. DART SPEC. M60211S.080)

2) FINISH: NONE

3) TOLERANCES: PER DART QSL 0.10 UNLESS OTHERWISE NOTED

4) DIMENSIONS: INCHES UNLESS OTHERWISE NOTED

5) BREAK: SHARP EDGES, 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: 0.02 lbs

**DETAIL E**  
SCALE 4X  
4 FT



DETAIL F  
SCALE 4X BB-  
4 PL

RELEASE  
2013-01-14

DESIGN			DART AEROSPACE LTD	
DRAWN			MAYKOSZELHY, ONTARIO, CANADA	
CHECKED			DRAWING NO	REV. E
MFG APPR			D3705	SHEET 4 OF 5
APPROVED			TITLE	SCALE
DE APPR			INSTRUMENT PANEL ASS'Y	NTU
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RELEASE  
2013-01-16

1) MATERIAL: 9091-T6 (OR 6061-T62) ALUMINUM SHEET, 0.040 THICK  
PER AMS-QQ-A-250/11 OR AMS 4625 OR AMS 4627  
(REF. DART SPEC M0081T6-040)

2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005.4.1  
POWDER COAT BLACK (4.3.5.7) PER DART QSI 005.4.3

4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

5) UNITS: INCHES UNLESS OTHERWISE NOTED

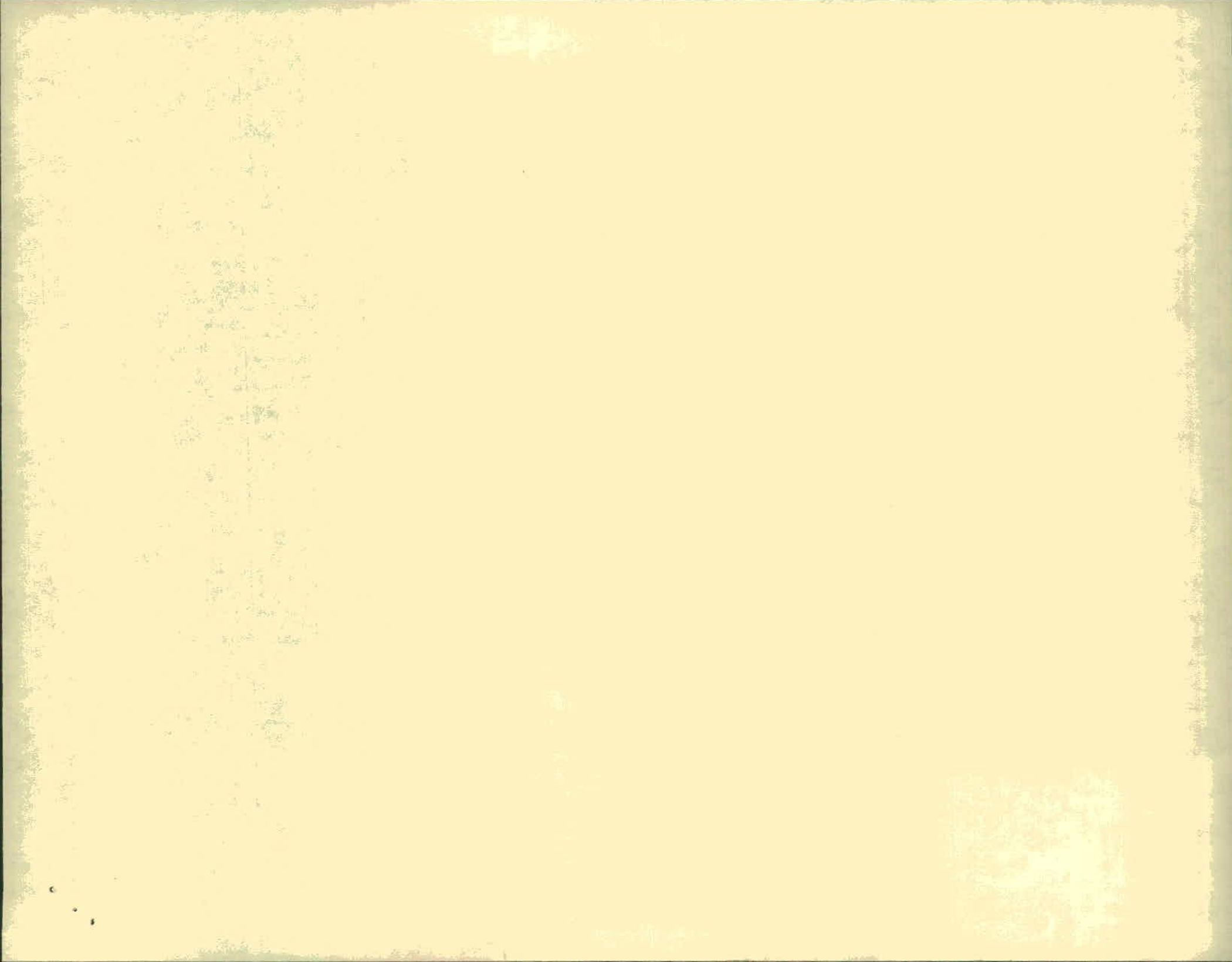
6) BREAK: SHARP EDGES: 0.005 TO 0.010 MAX

7) IDENTIFICATION: IDENTIFY WITH DART P/N AND B/N PER DART QSI 044.0.1 (PERMANENT INK MARKER)

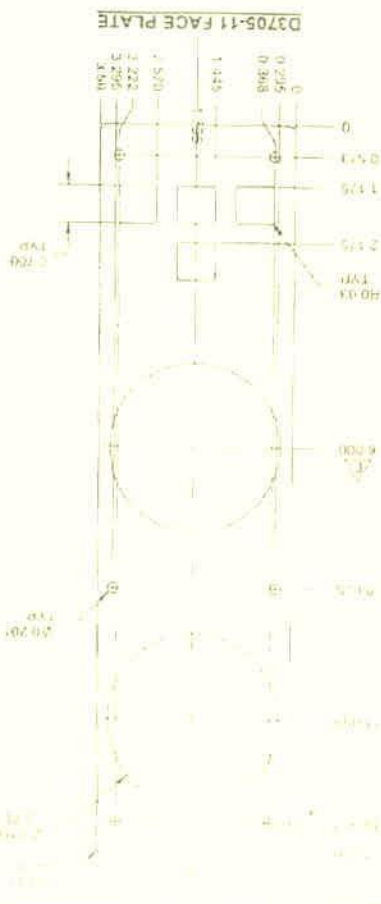
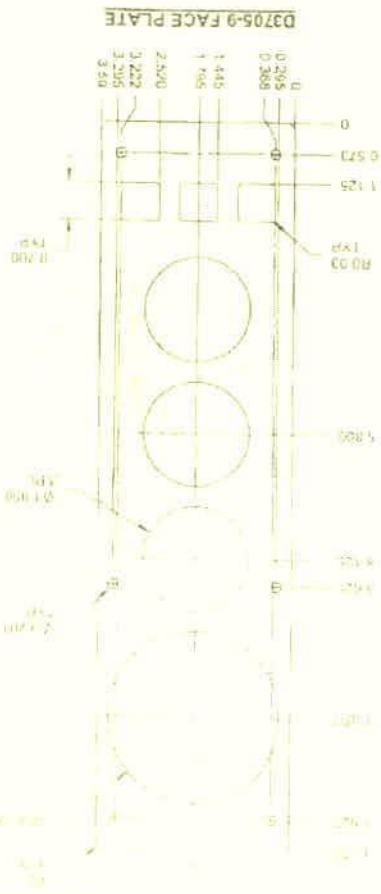
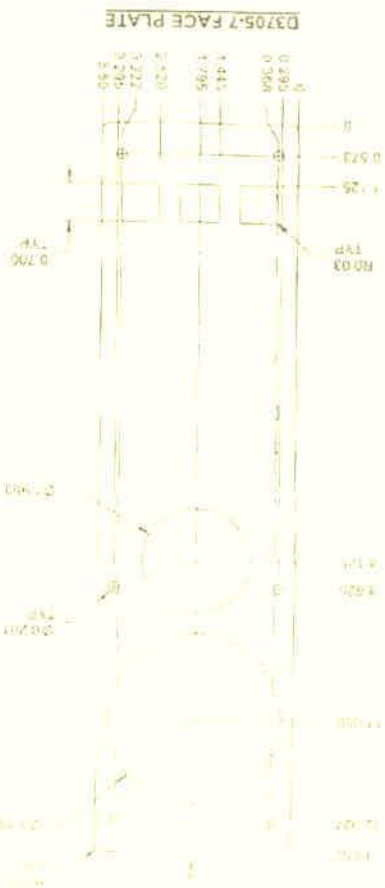
8) WEIGHT: 0.17 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKSBURY, ONTARIO, CANADA	
(CHECKED)		DRAWING NO	REV. E
MFG APPR		D3705	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR		INSTRUMENT PANEL ASSY	
DATE	12.11.30	COPYRIGHT © 2006 BY DART AEROSPACE LTD	





- D3705-7/9/11 NOTES
- 1) MATERIAL: 6061-T6 OR 6061-T621 ALUMINUM SHEET, 0.063 THICK
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 (REF: PART SPEC: M0601T6S 063)
  - 3) TOLERANCES: PER DART QSI 010 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N AND R/N PER DART QSI 044 9.1 (PERMANENT INK MARKER)
  - 8) WEIGHT: D3705-7 = 0.22 EKI, D3705-9 = 0.18 EKI, D3705-11 = 0.19 EKI



SIDE VIEW  
REF  
0.063  
TYP

DATE	12.11.30
DE APPR	
APPROVED	
W/C APPR	
CHECKED	
DRAWN	
DESIGN	
DRAWING NO	D3705
COMPANY & NAME OF DART AEROSPACE LTD	DART AEROSPACE LTD
SCALE	
SHEET & OF 6	REV. B
MTS	

RELEASE  
2013-01-16  
M6

96053

